

Date: Wednesday, 29/10/2008 9:06:20 AM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: UPPER BLADE SUPPORT AND COVER ASSEMBLY
Job Number	: 41292		
Estimate Number	: 13520		
P.O. Number	:	Part Number	: PB674300121
This Issue	: 29/10/2008 S.O. No. :	Drawing Number	: B6743001 P.10
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 18/08/2008 Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	:	Due Date	: 15/09/2008
Checked & Approved By	: <u>mf 08-10-29</u>	Qty:	<u>2</u> ^{mf} Um: Each
Comment	: Est Rev:A 08-07-25 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PB674300175	Upper Blade Support Ass'y
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2 4.0000 Each(s)
 Upper Blade Support Ass'y
 batch: B43001

mf 08-11-14

2.0	PB6743001173	Cover Plate
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2 4.0000 Each(s)
 Cover Plate
 batch: B40094 41481

mf 08-11-14

3.0	PB674300185	PB67-43001-85
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2 4.0000 Each(s)
 PB67-43001-85
 batch: B41517

mf 08-11-14

4.0	MS27039110	Screw
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Comment: Qty.: 10.0000 Each(s)/Unit Total : 20 40.0000 Each(s)
 Screw
 batch: 18836

mf 08-11-14

5.0	NAS1149F0316P	WASHER
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Comment: Qty.: 10.0000 Each(s)/Unit Total : 20 40.0000 Each(s)
 WASHER
 batch: m109031

mf 08-11-14

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Customer: CU-DAR001 Dart Helicopters Services

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Job Number: 41292

Part Number: PB674300121

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: Assemble as per dwg PB67-43001

SAD 08-11-18 (2)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Sosul 18 (2)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ST446 B

SS 08/11/18 (2)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



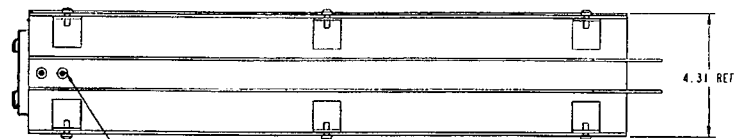
Comment: FINAL INSPECTION/W/O RELEASE

08/11/18 JF

Job Completion

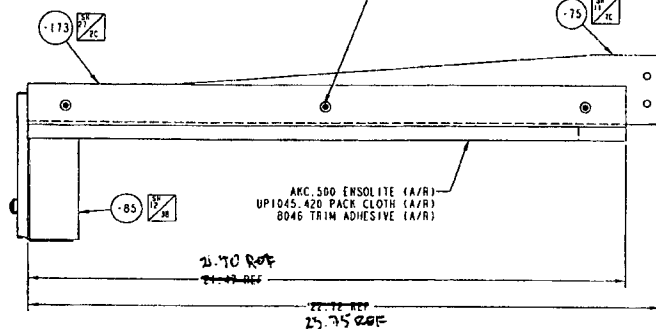


MF 08-11-18

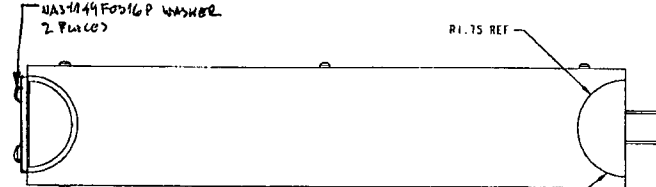


Ø.250 THRU -173
MATCH DRILL WITH HOLE
PATTERN OF -75
MS27039-1-10 SCREW
NAS1149F0316P WASHER
2 PLACES

MATCH DRILL COVER TO HOLES IN
ANGLE BRACKETS. ATTACH USING
MS27039-1-10 SCREW
NAS1149F0316P WASHER
6 PL (3 PL OPP)



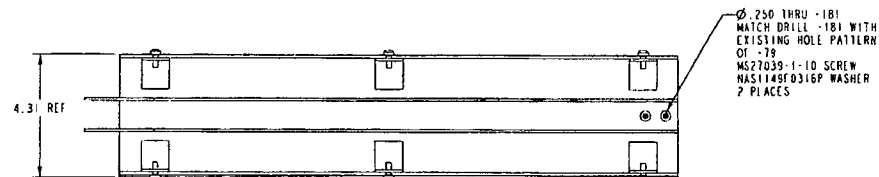
MS27039-1-10 SCREW
NAS1149F0316P WASHER
2 PLACES



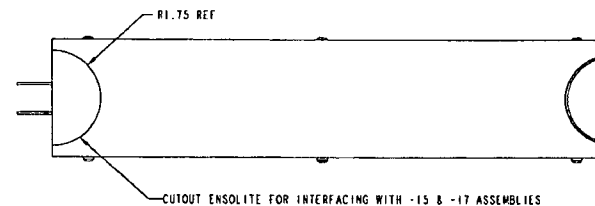
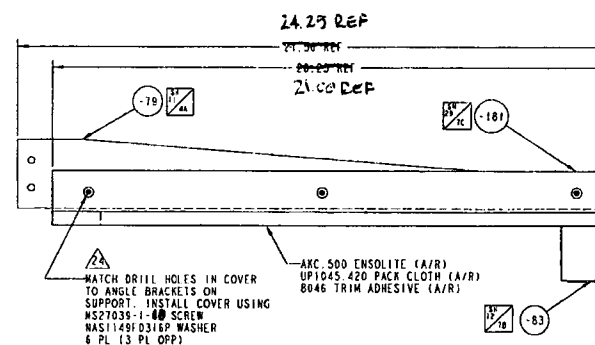
CUTOUT ENSOLITE FOR INTERFACING WITH -11 & -13 ASSEMBLIES

② -21 UPPER BLADE SUPPORT AND COVER ASSEMBLY

SCALE 0.500



Ø.250 THRU -181
MATCH DRILL -181 WITH
EXISTING HOLE PATTERN
OF -79
MS27039-1-10 SCREW
NAS1149F0316P WASHER
2 PLACES



② -23 LOWER BLADE SUPPORT AND COVER ASSEMBLY

SCALE 0.500

PREMIER AVIATION, INC.
3021 Aviation Parkway, Grand Prairie, Texas 75052
D OSUV8 B67-43001 81
SCALE: 10 of 45

ORIGINAL